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WARNING: This product can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov.

Installation and Operation:

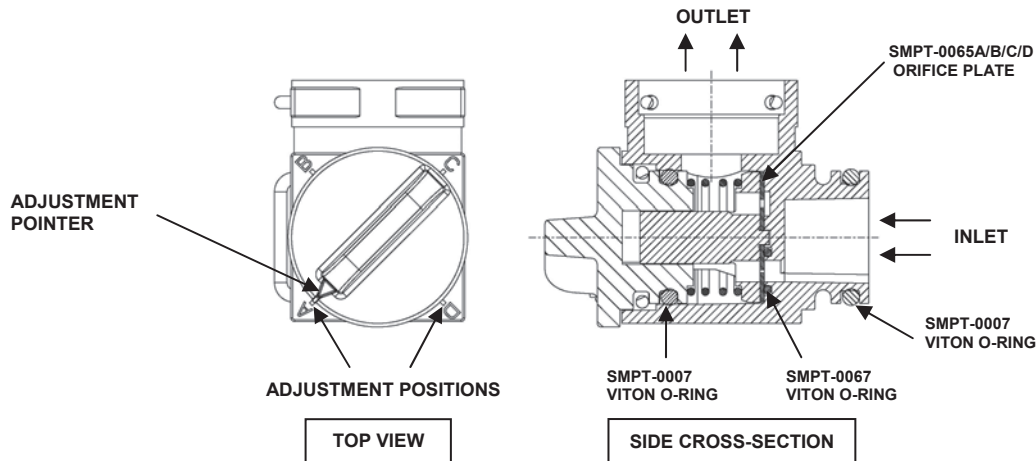
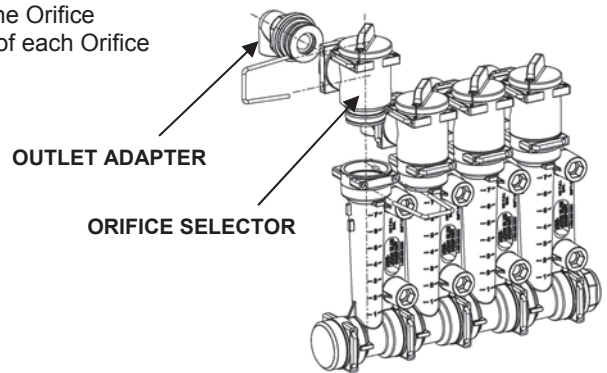
1. Remove the outlet adapter from each Visagage II column. Install the Orifice Selectors in each row, and then install the outlet adapters into the side of each Orifice Selector. The o-rings may be lubed to ease assembly.

2. Maximum allowed pressure is 100 psi, but for more equal flow distribution it is recommended that you choose an orifice size that keeps your pressure between 15 and 40 psi. It is also recommended that you use John Blue 3 psi check valves (#CV1103-xxx) downstream at the row units for this orifice-type system. See page 3 for application chart information.

3. A strainer should be used in the fertilizer feed line with an appropriate screen mesh to help prevent orifice clogging.

4. The materials in the assembly are polypropylene, Viton (o-rings), and stainless steel (spring and orifice disc). You must check for compatibility with the chemicals you are using.

5. Adjustment between the four different orifice sizes is accomplished by turning the dial cap on top of the unit. You may use small pliers to help turn the cap – it has detents and a snug fit to keep it from turning by accident due to vibration. Make sure the pointer aligns with the target letter and line at each position. It is recommended that you adjust the orifices when the pump is not running because flow will be blocked for a moment while you turn the cap.



Installation and Operation (continued):

6. From the factory, plate "A" is installed because it covers most applications. If you require a change to one of the other orifice plates "B", "C", or "D", it is recommended that you take the orifice selector off of the top of the Visagage, and then remove the retaining clip from the dial cap. Note that the internal spring is stiff and the cap will pop up when you start to pull or twist it up.

It is important that the side with the letter goes up and against the rotor. The letter should be aligned with the notch on the outside of the rotor (see figure to the right →).

The notches in the plate only allow it to install in one position, so make sure you have it on correctly before reassembly. You may use a little grease to make the plate stick to the rotor during assembly.

EACH NOTCH IS A DIFFERENT SIZE ON THE PLATE - MAKE SURE THEY ARE ALIGNED CORRECTLY WITH THE ROTOR TABS

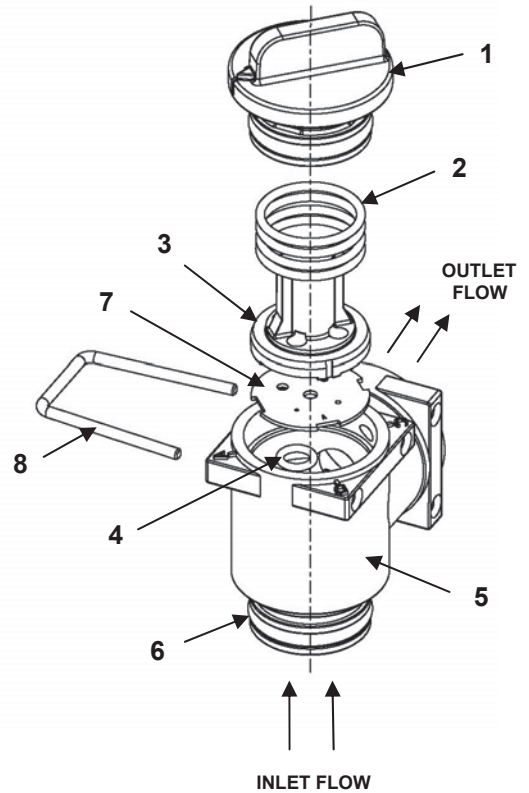
ROTOR IS KEYED AND MUST MATCH SLOTS IN CAP DURING ASSEMBLY

LETTER ON DISC GOES UP AGAINST THE ROTOR, ALIGN WITH ROTOR NOTCH

Parts Diagram:

Item	PART #	DESCRIPTION
1	SMPT-0063	DIAL CAP
2	SMPT-0066	316 SS SPRING
3	SMPT-0064	ROTOR
4	SMPT-0067	PLATE O-RING - VITON #010
5	SMPT-0062	BODY
6	SMPT-0007	BODY O-RING - VITON #212 - 2 REQUIRED
7	SMPT-0065A	316 SS ORIFICE PLATE - "A"
	SMPT-0065B	316 SS ORIFICE PLATE - "B"
	SMPT-0065C	316 SS ORIFICE PLATE - "C"
	SMPT-0065D	316 SS ORIFICE PLATE - "D"
8	SMPT-0006	RETAINING CLIP - 2 REQUIRED
-	SMPT-0082A	REPLACEMENT ORIFICE ASSEM WITH "A" PLATE INSTALLED

DIAL POSITION	PLATE "A" SMPT-0065A	PLATE "B" SMPT-0065B	PLATE "C" SMPT-0065C	PLATE "D" SMPT-0065D
A	0.031"	0.107"	0.024"	0.116"
B	0.048"	0.125"	0.039"	0.133"
C	0.069"	0.142"	0.059"	0.148"
D	0.099"	0.150"	0.084"	0.162"



Storage and Cleaning:

- After use, flush the system for a few minutes with a solution that will neutralize any additives that may have been used (*refer to that manufacturer's instructions*).
- Use grease or petroleum jelly to help with re-assembly of the unit.

Orifice Selector Plate Application Chart:



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NOTE:

- Use the charts below to choose the correct orifice size for your application.
- It is recommended that the pressure is kept between 15 and 40 psi for best distribution performance.
- For solutions other than water, apply the appropriate conversion factor (shown on the right) to the flow table GPA values.
- This table is also available at www.johnblue.com, or use a QR code reader for this direct link:



SOLUTION WEIGHT (LBS/GAL)	CONVERSION FACTOR
9.0	0.96
10.0	0.91
11.0	0.87
12.0	0.83
14.0	0.77
16.0	0.72

PLATE "A":

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate A, Position A 0.031 orifice	PSI	GPM/row	mph	mph	mph	mph	mph	mph
	10	0.06	4.0	3.0	2.4	2.0	1.5	1.2
	20	0.09	5.7	4.3	3.4	2.8	2.1	1.7
	30	0.11	6.9	5.2	4.2	3.5	2.6	2.1
	40	0.12	8.0	6.0	4.8	4.0	3.0	2.4
	50	0.14	9.0	6.7	5.4	4.5	3.4	2.7
	60	0.15	9.8	7.4	5.9	4.9	3.7	2.9
	70	0.16	10.6	8.0	6.4	5.3	4.0	3.2
	80	0.17	11.3	8.5	6.8	5.7	4.3	3.4

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate A, Position C 0.069 orifice	PSI	GPM/row	mph	mph	mph	mph	mph	mph
	10	0.30	19.9	14.9	11.9	9.9	7.5	6.0
	20	0.43	28.1	21.1	16.9	14.0	10.5	8.4
	30	0.52	34.4	25.8	20.6	17.2	12.9	10.3
	40	0.60	39.7	29.8	23.8	19.9	14.9	11.9
	50	0.67	44.4	33.3	26.7	22.2	16.7	13.3
	60	0.74	48.7	36.5	29.2	24.3	18.3	14.6
	70	0.80	52.6	39.4	31.5	26.3	19.7	15.8
	80	0.85	56.2	42.1	33.7	28.1	21.1	16.9

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate A, Position B 0.048 orifice	PSI	GPM/row	mph	mph	mph	mph	mph	mph
	10	0.15	9.6	7.2	5.8	4.8	3.6	2.9
	20	0.21	13.6	10.2	8.2	6.8	5.1	4.1
	30	0.25	16.7	12.5	10.0	8.3	6.2	5.0
	40	0.29	19.2	14.4	11.5	9.6	7.2	5.8
	50	0.33	21.5	16.1	12.9	10.8	8.1	6.5
	60	0.36	23.6	17.7	14.1	11.8	8.8	7.1
	70	0.39	25.4	19.1	15.3	12.7	9.5	7.6
	80	0.41	27.2	20.4	16.3	13.6	10.2	8.2

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate A, Position D 0.099 orifice	PSI	GPM/row	mph	mph	mph	mph	mph	mph
	10	0.62	40.9	30.7	24.5	20.5	15.3	12.3
	20	0.88	57.8	43.4	34.7	28.9	21.7	17.4
	30	1.07	70.8	53.1	42.5	35.4	26.6	21.3
	40	1.24	81.8	61.4	49.1	40.9	30.7	24.5
	50	1.39	91.5	68.6	54.9	45.7	34.3	27.4
	60	1.52	100.2	75.1	60.1	50.1	37.6	30.1
	70	1.64	108.2	81.2	64.9	54.1	40.6	32.5
	80	1.75	115.7	86.8	69.4	57.8	43.4	34.7

PLATE "B":

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate B, Position A 0.107 orifice	PSI	GPM/row	mph	mph	mph	mph	mph	mph
	10	0.72	47.8	35.8	28.7	23.9	17.9	14.3
	20	1.02	67.6	50.7	40.5	33.8	25.3	20.3
	30	1.25	82.8	62.1	49.7	41.4	31.0	24.8
	40	1.45	95.6	71.7	57.3	47.8	35.8	28.7
	50	1.62	106.8	80.1	64.1	53.4	40.1	32.1
	60	1.77	117.0	87.8	70.2	58.5	43.9	35.1
	70	1.92	126.4	94.8	75.9	63.2	47.4	37.9
	80	2.05	135.1	101.4	81.1	67.6	50.7	40.5

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate B, Position C 0.142 orifice	PSI	GPM/row	mph	mph	mph	mph	mph	mph
	10	1.28	84.2	63.1	50.5	42.1	31.6	25.2
	20	1.80	119.0	89.3	71.4	59.5	44.6	35.7
	30	2.21	145.8	109.3	87.5	72.9	54.7	43.7
	40	2.55	168.3	126.2	101.0	84.2	63.1	50.5
	50	2.85	188.2	141.1	112.9	94.1	70.6	56.5
	60	3.12	206.1	154.6	123.7	103.1	77.3	61.8
	70	3.37	222.6	167.0	133.6	111.3	83.5	66.8
	80	3.61	238.0	178.5	142.8	119.0	89.3	71.4

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate B, Position B 0.125 orifice	PSI	GPM/row	mph	mph	mph	mph	mph	mph
	10	0.99	65.2	48.9	39.1	32.6	24.5	19.6
	20	1.40	92.2	69.2	55.3	46.1	34.6	27.7
	30	1.71	112.9	84.7	67.8	56.5	42.4	33.9
	40	1.98	130.4	97.8	78.3	65.2	48.9	39.1
	50	2.21	145.8	109.4	87.5	72.9	54.7	43.7
	60	2.42	159.7	119.8	95.8	79.9	59.9	47.9
	70	2.61	172.5	129.4	103.5	86.3	64.7	51.8
	80	2.79	184.4	138.3	110.7	92.2	69.2	55.3

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate B, Position D 0.150 orifice	PSI	GPM/row	mph	mph	mph	mph	mph	mph
	10	1.42	93.9	70.4	56.3	47.0	35.2	28.2
	20	2.01	132.8	99.6	79.7	66.4	49.8	39.8
	30	2.46	162.6	122.0	97.6	81.3	61.0	48.8
	40	2.85	187.8	140.9	112.7	93.9	70.4	56.3
	50	3.18	210.0	157.5	126.0	105.0	78.7	63.0
	60	3.49	230.0	172.5	138.0	115.0	86.3	69.0
	70	3.76	248.4	186.3	149.1	124.2	93.2	74.5
	80	4.02	265.6	199.2	159.4	132.8	99.6	79.7

Orifice Selector Plate Application Chart (continued):

PLATE "C":

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate C, Position A	0.024 orifice	PSI	GPM/row	mph	mph	mph	mph	mph
		10	0.04	2.4	1.8	1.4	1.2	0.9
		20	0.05	3.4	2.5	2.0	1.7	1.3
		30	0.06	4.2	3.1	2.5	2.1	1.6
		40	0.07	4.8	3.6	2.9	2.4	1.8
		50	0.08	5.4	4.0	3.2	2.7	2.0
		60	0.09	5.9	4.4	3.5	2.9	2.2
		70	0.10	6.4	4.8	3.8	3.2	2.4
		80	0.10	6.8	5.1	4.1	3.4	2.5

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate C, Position C	0.059 orifice	PSI	GPM/row	mph	mph	mph	mph	mph
		10	0.22	14.5	10.9	8.7	7.3	5.4
		20	0.31	20.5	15.4	12.3	10.3	7.7
		30	0.38	25.2	18.9	15.1	12.6	9.4
		40	0.44	29.1	21.8	17.4	14.5	10.9
		50	0.49	32.5	24.4	19.5	16.2	12.2
		60	0.54	35.6	26.7	21.4	17.8	13.3
		70	0.58	38.4	28.8	23.1	19.2	14.4
		80	0.62	41.1	30.8	24.7	20.5	15.4

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate C, Position B	0.039 orifice	PSI	GPM/row	mph	mph	mph	mph	mph
		10	0.10	6.3	4.8	3.8	3.2	2.4
		20	0.14	9.0	6.7	5.4	4.5	3.4
		30	0.17	11.0	8.2	6.6	5.5	4.1
		40	0.19	12.7	9.5	7.6	6.3	4.8
		50	0.22	14.2	10.6	8.5	7.1	5.3
		60	0.24	15.5	11.7	9.3	7.8	5.8
		70	0.25	16.8	12.6	10.1	8.4	6.3
		80	0.27	18.0	13.5	10.8	9.0	6.7

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate C, Position D	0.084 orifice	PSI	GPM/row	mph	mph	mph	mph	mph
		10	0.45	29.4	22.1	17.7	14.7	11.0
		20	0.63	41.6	31.2	25.0	20.8	15.6
		30	0.77	51.0	38.3	30.6	25.5	19.1
		40	0.89	58.9	44.2	35.3	29.4	22.1
		50	1.00	65.8	49.4	39.5	32.9	24.7
		60	1.09	72.1	54.1	43.3	36.1	27.0
		70	1.18	77.9	58.4	46.7	39.0	29.2
		80	1.26	83.3	62.5	50.0	41.6	31.2

PLATE "D":

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate D, Position A	0.116 orifice	PSI	GPM/row	mph	mph	mph	mph	mph
		10	0.85	56.2	42.1	33.7	28.1	21.1
		20	1.20	79.4	59.6	47.7	39.7	29.8
		30	1.47	97.3	73.0	58.4	48.6	36.5
		40	1.70	112.3	84.2	67.4	56.2	42.1
		50	1.90	125.6	94.2	75.3	62.8	47.1
		60	2.08	137.6	103.2	82.5	68.8	51.6
		70	2.25	148.6	111.4	89.1	74.3	55.7
		80	2.41	158.8	119.1	95.3	79.4	59.6

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate D, Position C	0.148 orifice	PSI	GPM/row	mph	mph	mph	mph	mph
		10	1.39	91.4	68.6	54.8	45.7	34.3
		20	1.96	129.3	97.0	77.6	64.6	48.5
		30	2.40	158.3	118.8	95.0	79.2	59.4
		40	2.77	182.8	137.1	109.7	91.4	68.6
		50	3.10	204.4	153.3	122.6	102.2	76.7
		60	3.39	223.9	167.9	134.4	112.0	84.0
		70	3.66	241.9	181.4	145.1	120.9	90.7
		80	3.92	258.6	193.9	155.1	129.3	97.0

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate D, Position B	0.133 orifice	PSI	GPM/row	mph	mph	mph	mph	mph
		10	1.12	73.8	55.4	44.3	36.9	27.7
		20	1.58	104.4	78.3	62.6	52.2	39.2
		30	1.94	127.9	95.9	76.7	63.9	47.9
		40	2.24	147.6	110.7	88.6	73.8	55.4
		50	2.50	165.1	123.8	99.0	82.5	61.9
		60	2.74	180.8	135.6	108.5	90.4	67.8
		70	2.96	195.3	146.5	117.2	97.7	73.2
		80	3.16	208.8	156.6	125.3	104.4	78.3

			GPA for Water, 30" spacing					
			3	4	5	6	8	10
Plate D, Position D	0.162 orifice	PSI	GPM/row	mph	mph	mph	mph	mph
		10	1.66	109.5	82.1	65.7	54.8	41.1
		20	2.35	154.9	116.2	92.9	77.4	58.1
		30	2.87	189.7	142.3	113.8	94.9	71.1
		40	3.32	219.1	164.3	131.4	109.5	82.1
		50	3.71	244.9	183.7	146.9	122.5	91.8
		60	4.06	268.3	201.2	161.0	134.1	100.6
		70	4.39	289.8	217.3	173.9	144.9	108.7
		80	4.69	309.8	232.3	185.9	154.9	116.2

Notes:

LIMITED WARRANTY

THIS WARRANTY IS IN LIEU OF ALL OTHER WRITTEN OR EXPRESS WARRANTIES AND REPRESENTATIONS. ANY IMPLIED WARRANTIES INCLUDING MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE ARE EXPRESSLY LIMITED TO THIS WRITTEN WARRANTY. JOHN BLUE COMPANY SHALL NOT BE LIABLE FOR CONSEQUENTIAL DAMAGES.

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Each new machine or component manufactured by John Blue Company through original buyer is warranted by John Blue Company to buyer and to any party or parties to whom buyer may resell, lease or lend the equipment to be free from defects in material and workmanship under normal use and service. This obligation of John Blue Company under this warranty is limited to the repair or replacement of defective parts or correction of improper workmanship of any parts of such equipment which shall within one year from the date of John Blue's original delivery thereof, be returned to John Blue's factory, transportation charges prepaid and which John Blue Company shall determine to its satisfaction upon examination thereof to have been thus defective. When it is impractical to return the defective parts of such equipment to John Blue's factory, then John Blue shall have no liability for the labor cost involved in repairing or replacing any such parts and shall be liable solely for supplying the material necessary to replace or repair the defective parts, provided that prior thereto John Blue Company shall have determined to its satisfaction that any such parts are thus defective.

This warranty shall not apply to any equipment which shall have been repaired or altered outside John Blue's factory in any way so as to affect its durability, nor which has been subjected to misuse, abuse, negligence or accident, or operated in any manner other than in accordance with operating instructions provided by John Blue Company. This warranty does not extend to repairs made necessary by the use of inferior or unsuitable parts or accessories, or parts or accessories not recommended by John Blue Company.

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