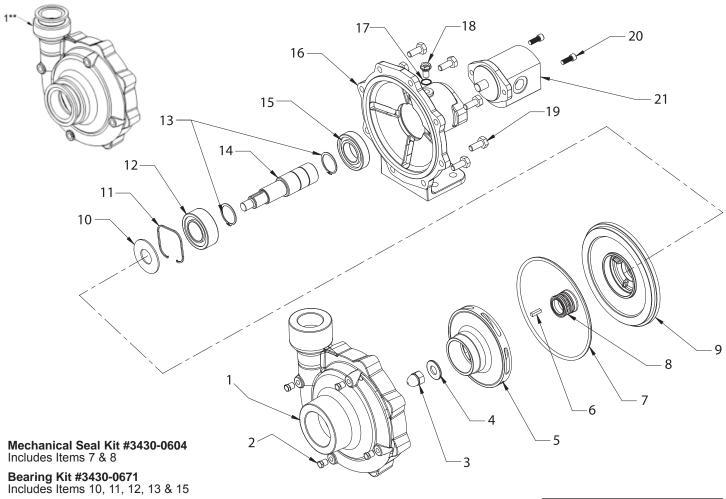
Replacement Parts

The following drawings show the pumps and their replacement parts. Only genuine replacement parts should be used. Failure to follow this warning can result in damage to property, serious injury or death. If the pump malfunctions or is defective, it should be sent back to Hypro for service.

9307C: 9307C-GM10, 9307C-GM12, 9307C-GM10-U, 9307C-GM12-U



Impeller Hardware Kit #3430-0612 Includes Items 3, 4 & 6

Hydraulic Motor Seal Replacement #3430-0611 For seal replacement in Motor #2500-0036 (GM10)

Hydraulic Motor Seal Replacement #3430-0616 For seal replacement in Motor #2500-0046 (GM12)

Ref. No.	Qty. Req'd.	Part No.	Description
1*	1	0150-9300C	Pump Casing
1**	1	0151-9300C	Pump Casing (Universal Flange)
2	4	2406-0039	Pipe Plug
3	1	2253-0010	Acorn Nut
4	1	2270-0094	Washer
5	1	0400-9300S	Impeller
6	1	1610-0058	Key
7	1	1721-0208	O-Ring
8	1	2120-0043	Mechanical Seal
9	1	0755-9300C	Seal Flange
10	1	2270-0093	Slinger

give QUANTITY, PART NUMBER, DESCRIPTION, and COMPLETE MODEL NUMBER. Reference number are used ONLY to identify part in the drawing and are NOT to be used as order numbers.

NOTE: When ordering parts,

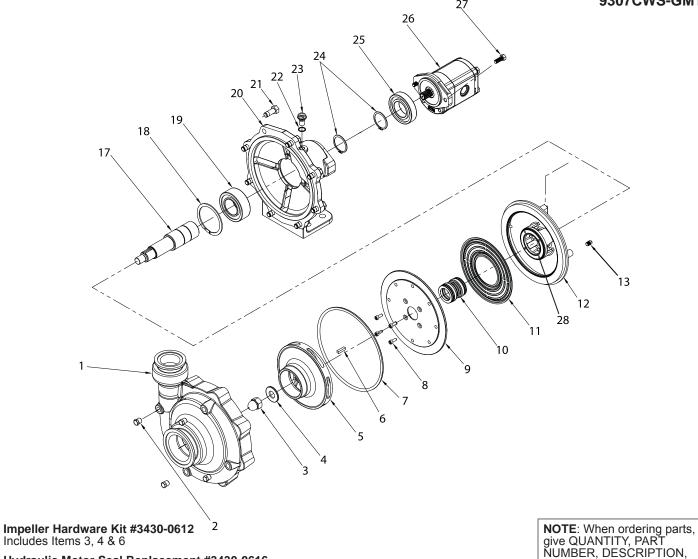
Ref. No.	Qty. Req'd.	Part No.	Description
11	1	1820-0040	Retaining Ring
12	1	2005-0006	Double Row Ball Bearing
13	2	1810-0001	Retaining Ring
14	1	3430-0857	Shaft Assembly
15	1	2007-0063	Ball Bearing
16	2	0757-9300C	Mounting Flange
17	1	1720-0209	O-Ring
18	1	2300-0040	Plug
19	8	2210-0131	Bolt
20	2	2210-0026	Bolt
21	1	2500-0036	Hydraulic Motor (GM10)
21	1	2500-0046	Hydraulic Motor (GM12)

^{*} Inlcudes a Stainless Steel Wear Ring and 4 Pipe Plugs (Ref. No. 2)

^{**} Used in -U "Universal Flange" models, includes Stainless Steel Wear Ring and 4 Pipe Plugs (Ref. No. 2).

Replacement Parts

The following drawings show the pumps and their replacement parts. Only genuine replacement parts should be used. Failure to follow this warning can result in damage to property, serious injury or death. If the pump malfunctions or is defective, it should be sent back to Hypro for service. 9307CWS-GM12



Includes Items 3, 4 & 6

Hydraulic Motor Seal Replacement #3430-0616 For seal replacement in Motor #2500-0286 (GM12)

Repair Kit #3430-0813

Includes Items 7, 10, 11, 14, 16, 19, 25, 28 and (parts not shown) #1410-0134 Wear ring, #2160-0096 Wet seal fluid, #3010-0252 Tool-mech. seal, and #3010-0253 Tool-front plate.

> Part No. No. Req'd. 18 1820-0040 2005-0006 19 0757-9300C 20 21 2210-0131 1720-0209 22 2300-0040 23

> > 2

1810-0001

2007-0063

2500-0286

2210-0026

1721-0228

Bolt

O-Ring

24

25

26

27

28

Description
Retaining Ring
Bearing (dual-layer)
Mounting Flange
Bolt
O-Ring
Plug
Retaining Ring
Bearing
Hydraulic Motor

and COMPLETE MODEL

NUMBER. Reference number are used ONLY to identify part

in the drawing and are NOT to

be used as order numbers.

Ref. No.	Qty. Req'd.	Part No.	Description
1	1	0151-9300C	Pump Casing (Universal Flange)
2	4	2406-0039	Pipe Plug
3	1	2253-0010	Acorn Nut
4	1	2270-0094	Washer
5	1	0401-9307	Impellers
6	1	1610-0058	Key
7	1	1721-0208	O-Ring
8	1	2220-0124	Screw
9	1	0751-9307	Front Chamber Plate
10	1	2120-0061	Mechanical Seal
11	1	2535-0012	Membrane
12	1	0752-9307A	Back Chamber Plate
13	2	2406-0016	Pipe Plug
17	1	0502-9307	Shaft Assembly